FIG. 1
Prior Art

1

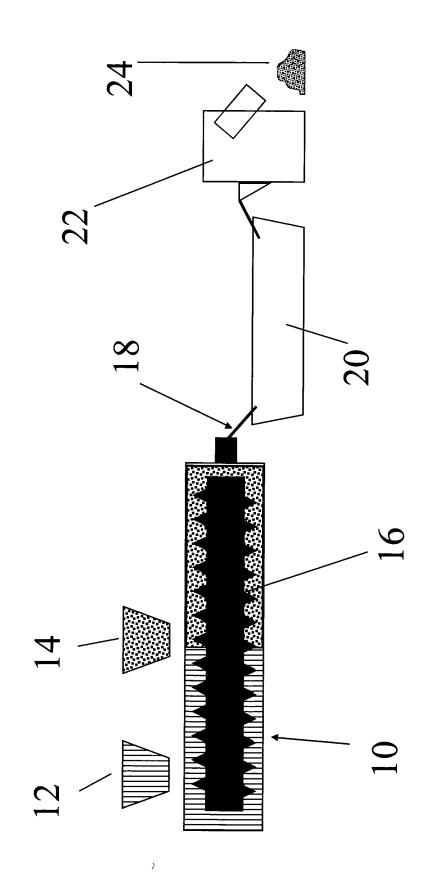


FIG. 2A Off-line Coating

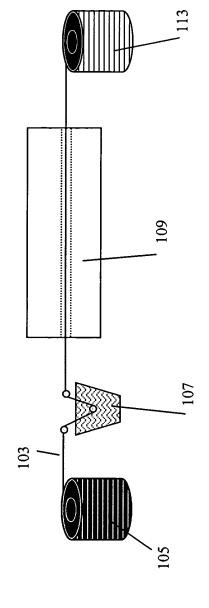


FIG. 2B In-line Coating

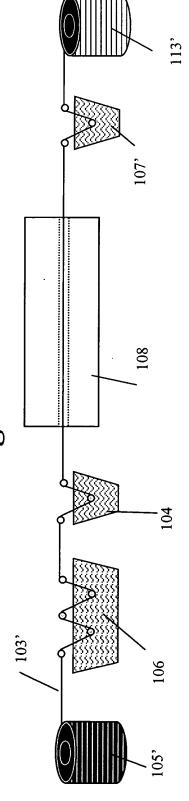
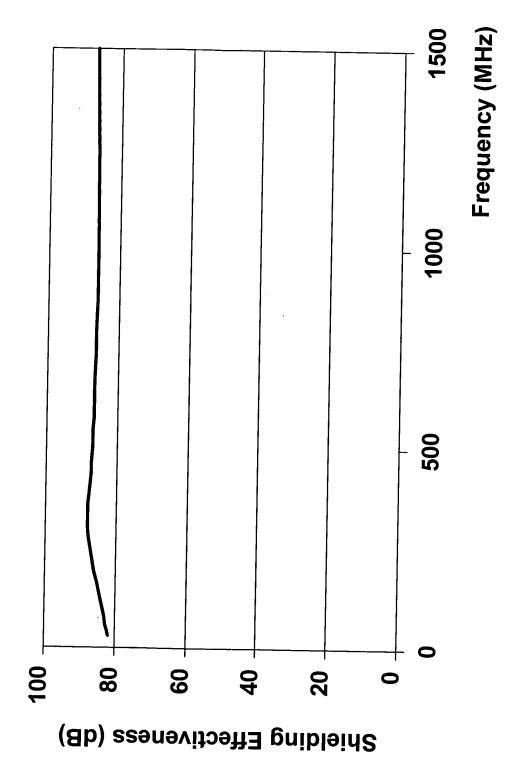
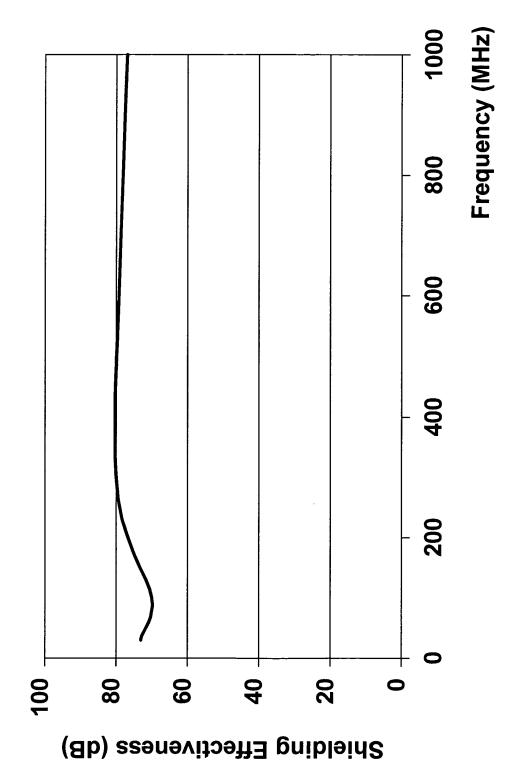


FIG. 3





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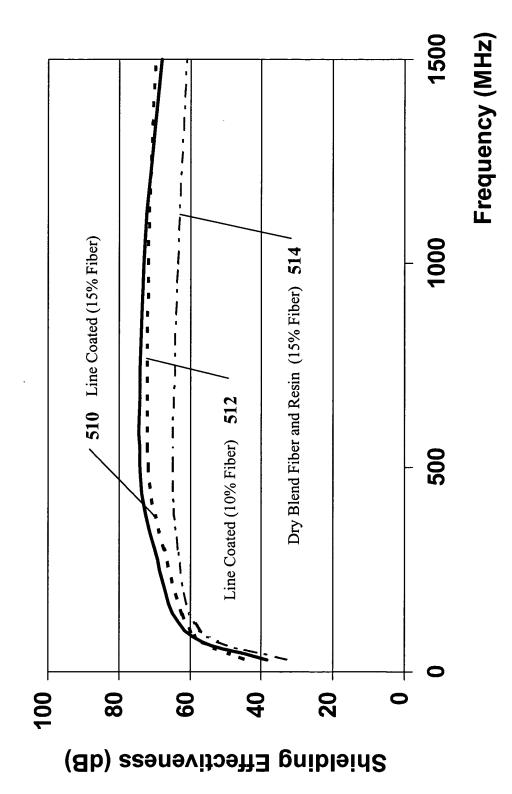


FIG. 6A

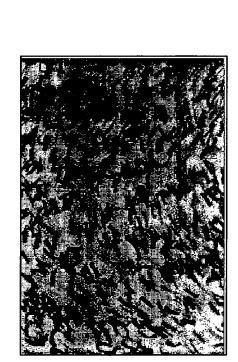


FIG. 6B



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